

۱ **A Comprehensive Review of Nanoadjuvants in Cancer Vaccines and Their**  
۲ **Immunomodulatory Role and Clinical Applications**

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۴ **Mahan Hassani<sup>1</sup>, Neda Mohammadi<sup>2</sup>, Elahe Derakhshan-Nezhad<sup>3</sup>, Nilufar Hajizadeh Shahrak<sup>4</sup>,**  
۵ **Mahsa Fakhraee<sup>2</sup>, Farjad Zarazvand<sup>5</sup>, Amirhossein Davoudnezhad Dehsorkhi<sup>6</sup>, Shiva Dianaty<sup>7</sup>**

۶ 1- School of Pharmacy, Near East University, Nicosia, Cyprus.

۷ 2- Faculty of Pharmacy, Mazandaran University of Medical Science, Mazandaran, Iran.

۸ 3- Student Research Committee, Mashhad University of Medical Sciences, Mashhad, Iran.

۹ 4- Faculty of Pharmacy, Mashhad University of Medical Sciences, Mashhad, Iran.

۱۰ 5- Food and Drug Administration, Alborz University of Medical Sciences, Karaj, Iran.

۱۱ 6- Kerman University of Medical Sciences, Kerman, Iran.

۱۲ 7- Department of Clinical Sciences, Faculty of Veterinary Medicine, Shahrekord University,  
۱۳ Shahrekord, Iran.

۱۴ \*Corresponding author: Shiva Dianaty, Department of Clinical Sciences, Faculty of Veterinary Medicine,  
۱۵ Shahrekord University, Shahrekord, Iran. E-mail: [shivadianaty@gmail.com](mailto:shivadianaty@gmail.com)

21 **Abstract**

22 Cancer vaccines could potentially stimulate the immune system to target and eliminate cancerous  
23 cells by stimulating the immune system. Treatment options include surgery, chemotherapy,  
24 radiation therapy, immunotherapy, and targeted therapy, depending on the type and stage of  
25 cancer. Several challenges must be overcome to achieve an effective and long-lasting immune  
26 response. Nanoadjuvants have emerged as an essential component of cancer vaccines for their  
27 ability to improve antigen delivery, increase immunogenicity, and modulate the immune response  
28 to a given antigen. The current review details the latest developments in nanoadjuvants for cancer  
29 vaccines. Nanoparticles such as liposomes, polymeric nanoparticles, and metallic nanostructures  
30 have been shown to have a unique ability to enhance the effectiveness of vaccines by facilitating  
31 antigen uptake, stimulating dendritic cell maturation, and inducing a robust immune response  
32 mediated by T cells. It is also possible, with nanoadjuvants, to engineer and develop  
33 immunoadjuvants that release antigens in a controlled manner. This enhances the immune response  
34 duration and specificity for an extended period. Moreover, the review discusses the potential  
35 application of nanoadjuvants in highly customized cancer vaccines, in which the nanoformulation  
36 has been designed to match the specific antigens of the patient's tumors. In numerous preclinical  
37 and clinical studies, nanoadjuvant-based cancer vaccines have been evaluated for their safety and  
38 effectiveness, and various formulations are currently being tested at different stages of  
39 development to determine their efficacy and safety. However, despite these advances, several  
40 challenges still remain, such as potential toxicity, scaling up production, and overcoming  
41 regulatory hurdles, despite these advancements. In conclusion, by giving an overview of the future  
42 directions of nanoadjuvants in cancer immunotherapy, and emphasizing the need for

interdisciplinary collaborative efforts to address these challenges to fully unlock the potential of this innovative approach to cancer immunotherapy.

**Keywords:** Nanoadjuvants, cancer vaccines, nanoparticles, immune response, cancer immunotherapy

Preprint

## 48 **1. Context**

49 A vaccine is widely recognized as one of the most effective ways to prevent and treat disease and  
50 has been used for a very long time to combat infectious diseases worldwide. Recently, this  
51 approach has been applied to a broad range of new applications, including cancer treatment (1).

52 Cancer is one of the most critical diseases worldwide, and several strategies have been used to  
53 fight against it, and immunotherapy is employed as one of the best techniques (2, 3). Vaccines  
54 against cancer serve to stimulate the body's immune system to recognize and destroy cancer cells  
55 when they are injected into it (4). While infectious vaccines, which have been associated with wide  
56 dissemination over the past few decades, often face several obstacles, such as the inherent absence  
57 of a robust and sustained immune response, cancer vaccines are not as successful as infectious  
58 vaccines (5). In most cases, these problems are caused by cancer antigens, which cannot generate  
59 strong immune responses, and thus, they cannot stimulate the immune system as they should (6).

60 Cancer cells are naturally recognized by the body's immune system and destroyed by it as soon as  
61 they become abnormal cells. Despite this, cancer cells may be able to escape the immune response  
62 since they are similar to the cells of the body that are not cancerous (7). There is also a tendency  
63 for tumor microcellular environments to be regulated in such a way as to suppress immune  
64 reactions. The lack of these characteristics makes cancer vaccines alone incapable of eliciting an  
65 immune response that is effective against cancer. Hence, it is a matter of great concern that more  
66 and more research is being done so that it is possible to make cancer vaccines more effective.

67 Adjuvants are one of the most important strategies that can be used to enhance immune responses  
68 against cancer antigens. An adjuvant is a substance added to antigens in vaccine formulations to  
69 enhance the immune response to these antigens. As a conventional vaccine, aluminum and oil  
70 emulsions are widely used as adjuvants in order to enhance the immune response. Despite this,

these compounds tend to be ineffective in fighting cancer antigens and cause weak immune responses in the body. This has caused the need for new and more effective adjuvants in cancer vaccines. Meanwhile, nanotechnology has been proposed as an innovative and powerful tool to improve cancer treatment and diagnosis (8, 9). Nanoadjuvants are nanoscale materials that carry cancer antigens and deliver them to specific body areas. These nanoparticles' small size and large surface area allow them to interact directly with the immune system. This creates a stronger immune response. In addition, nanoadjuvants optimize structure and function to interact with cancer antigens and enhance immune responses precisely (10).

79

## 80 **2. Data acquisition**

81 Nanoadjuvants can improve immune responses through various mechanisms. One of these  
82 mechanisms is the controlled delivery of antigens to dendritic cells (11). Dendritic cells serve as  
83 the main presenters of antigens to T cells and play a central role in the stimulation of immune  
84 responses. Nanoadjuvants are able to deliver cancer antigens to these cells in a targeted manner  
85 and increase the efficiency of immune responses. In addition, nanoadjuvants can enhance innate  
86 and acquired immune responses by activating inflammatory pathways and producing cytokines  
87 (12, 13).

88 Another advantage of using nanoadjuvants is reducing the required vaccine dose and side effects  
89 (14). By using nanoparticles, antigens can be delivered in a concentrated form and with a lower  
90 dose, thus reducing unwanted side effects. Also, nanoadjuvants can protect vaccines against  
91 premature degradation in the body and increase their stability and efficiency (15).

92 Although nanoadjuvants have shown promising results in preclinical stages and early studies, there  
93 are still many challenges for this technology to enter the clinical arena. One of these challenges is  
94 nanoparticle safety and toxicity issues (16). More research must ensure that these nanoscale  
95 materials do not accumulate in the body in the long term and cause serious side effects. In addition,  
96 developing efficient methods for producing and scaling these nanoadjuvants is another one of  
97 the existing challenges. Despite these challenges, nanoadjuvants are recognized as one of the most  
98 important new tools in developing cancer vaccines, and more research is being done in this field  
99 (17). Advances in this field can lead to significant improvements in the effectiveness of cancer  
100 vaccines and increased survival rates in cancer patients. Combining the knowledge of  
101 nanotechnology and immunology can open new horizons in cancer treatment, and nanoadjuvants  
102 will play a key role in realizing this goal (18). This review aims to explore the role of  
103 nanoadjuvants in cancer vaccines, highlighting their potential to enhance immune responses and  
104 improve vaccine efficacy. It seeks to examine the immunomodulatory mechanisms of various  
105 nanoadjuvants and their impact on antigen presentation, T-cell activation, and immune memory.  
106 Additionally, this review aims to discuss the clinical applications of nanoadjuvant-based cancer  
107 vaccines, analyzing current advancements, challenges, and future prospects in cancer  
108 immunotherapy.

109

### 110 **3. Mechanisms of Action of Nanoadjuvants in Modulating Immune Responses**

111 Using the unique properties of nanoparticles as adjuvants, nanoadjuvants create an  
112 immunostimulatory effect by regulating and enhancing immune response. It is important to  
113 appreciate that targeting antigen delivery to the immune system is one of these nanoparticles' most  
114 important mechanisms of action (19). Nanoadjuvants are easily absorbed by immune cells because

110 of their small size and large surface area, making them highly effective in interacting with them  
116 (20). In addition, dendritic cells play an important role in capturing antigens, processing them, and  
117 presenting them to T cells (21). As a result of nanoadjuvants, antigens are directly transferred to  
118 these cells, which increases the presentation of these antigens. Nanoadjuvants activate dendritic  
119 cells by presenting antigens to them so that they can recognize the antigen. Dendritic cells mature  
120 after absorbing nanoparticles and antigens and produce cytokines and stimulatory molecules,  
121 stimulating T cells (22). Activating T cells is one of the main goals of cancer vaccines because  
122 these cells recognize and destroy cancer cells. Nanoadjuvants create a more effective immune  
123 response by creating a favorable environment for activating dendritic cells and, thus, promoting T  
124 cells (23).

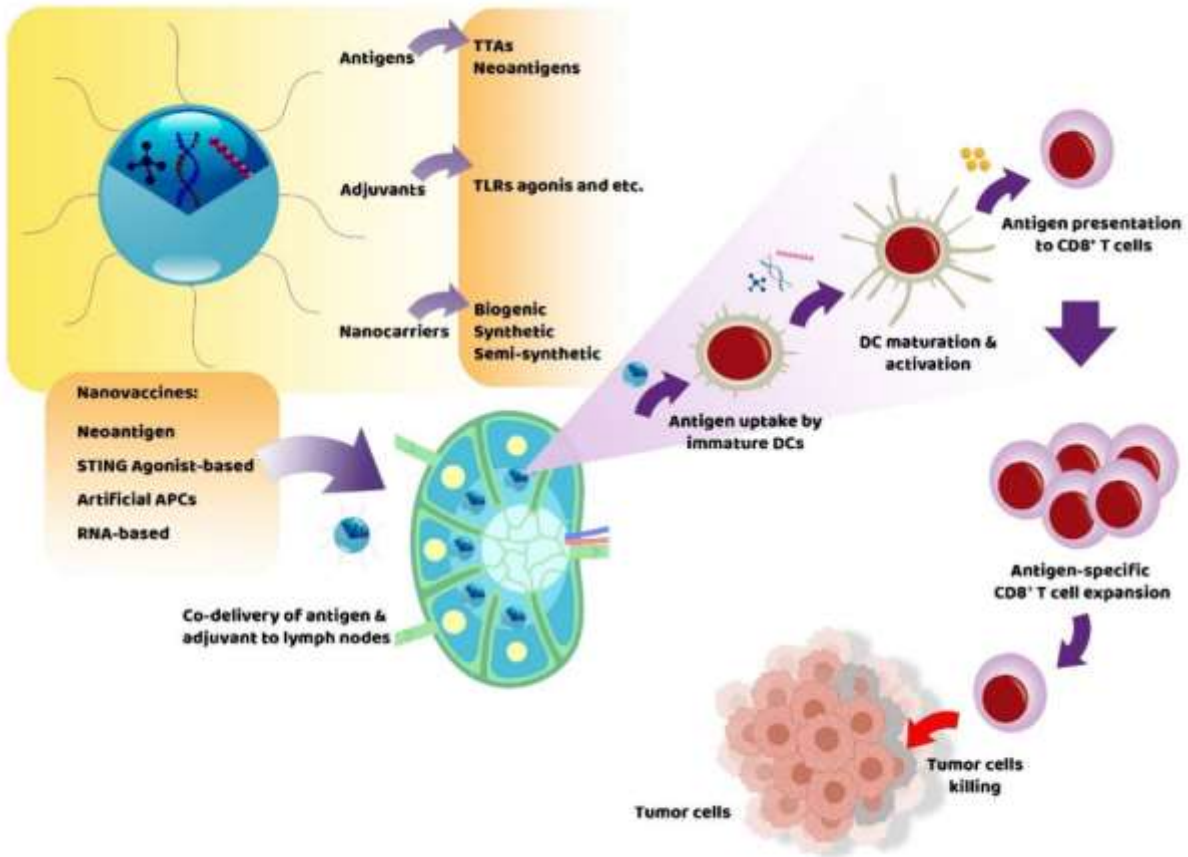
125 In addition to directly stimulating dendritic cells and T cells, nanoadjuvants also induce innate  
126 immune responses. Nanoparticles activate innate immune system signaling pathways, leading to  
127 interferons and inflammatory cytokines (24). These cytokines are essential for strengthening  
128 acquired immune responses and provide a suitable environment for stimulating and increasing  
129 immune cells (25). In particular, nanoadjuvants can activate pathways such as Toll-like receptors  
130 (TLRs), which stimulate innate and acquired immune responses. Nanoadjuvants enhance B cell  
131 responses and antibody production. Humoral immune responses, including B-cell antibody  
132 production, are critical to long-term immunity and fighting cancer cells (26). By presenting  
133 antigens to B cells and improving their interaction with T helper cells, nanoadjuvants increase  
134 antigen-specific antibody production. These antibodies bind to cancer cells and mark them for  
135 destruction by other immune cells (27).

136 Developing immune memory is one of the basic goals of any vaccine, and nanoadjuvants play a  
137 significant role in creating this immune memory. By enhancing primary immune responses,

nanoparticles activate memory T and B cells (28). These memory cells remain in the body after initial exposure to the antigen. In case of re-exposure to cancer antigens, they generate a faster and stronger immune response (29). Creating this immune memory can lead to lasting effects of cancer vaccines and reduce the possibility of disease recurrence. Nanoadjuvants can also change the microcellular environment of tumors and make it more suitable for immune system activity (30). In many tumors, the microcellular environment is immunosuppressive, and immune cells cannot penetrate and destroy cancer cells. Nanoadjuvants can improve immune cell penetration and activity conditions by stimulating cytokine production and changing cells' composition in the tumor environment (31). This increases the penetration of killer T cells into the tumor and increases the rate of cancer cell destruction.

It must also consider that nanoadjuvants possess unique physical, chemical, and biological properties. This makes them effective carriers for transporting pharmaceutical compounds or immunomodulatory molecules (32). In addition to delivering antigens to the patient, nanoadjuvants can simultaneously deliver small molecules that inhibit or stimulate the immune system. This affects multiple immune pathways simultaneously (33). This is one of the biggest advantages of nanoadjuvants, which improve the efficacy of cancer vaccines, regulate immune responses, and target immune responses precisely (34). Nanotechnology techniques allow nanoparticles with specific physical and chemical properties to target specific cells and tissues in the body. This allows researchers to deliver nanoadjuvants to tumor or lymph node sites precisely, maximizing cancer vaccine efficacy (35). This fine-tuning results in fewer side effects and a stronger and more stable immune response (Figure 1).





160 Figure 1. Nanovaccines in the treatment of cancer. The general structure of nanovaccines, their  
 161 types, and the mechanism of action of this type of vaccine is shown. After the administration of  
 162 nanovaccine and the delivery of antigens and adjuvants to lymphoid tissues, antigens are uptake  
 163 by DCs, resulting in DCs maturation and activation. After this stage, the matured DCs present the  
 164 antigens to the CD8+ T cells through the MHC molecules and cause T cell expansion. Finally,  
 165 antigen-specific T cells invade and kill tumor cells in the TME. APC: antigen-presenting cell; DC:  
 166 dendritic cell; TAAs: tumor-associated antigens; TLR: Toll-like receptor (36).

167

168 **4. Preclinical Studies and Experimental Models**

169 The results of preclinical studies play a crucial role in determining the efficacy and safety of  
170 nanoadjuvant therapy in cancer vaccines. Animal models are mainly used to conduct these studies,  
171 allowing researchers to test nanoadjuvant immunogenic effects on living organisms during  
172 complex research. Several animal models have been developed, such as lab mice, that can be used  
173 to study cellular and humoral immune responses to cancer vaccines (37). This is because their  
174 immune structures are similar to the human immunological system. It is possible to determine how  
175 nanoparticles are transported, how DCs absorb them, and whether or not it is possible to enhance  
176 immunological responses against tumors through preclinical studies (38). In terms of preclinical  
177 studies, one of the most important benefits of using animal models is that researchers can determine  
178 whether nanoadjuvants can simultaneously affect both adaptive and innate immune responses, one  
179 of the most critical components of preclinical research (27). It has been demonstrated in long-term  
180 studies that certain nanoadjuvants, in addition to enhancing killer T cells, may also reduce the  
181 number of regulatory T cells, which generally cause immunosuppression in animal tumor models  
182 (39). These changes can change the microcellular environment of the tumor in favor of the immune  
183 response and ultimately increase the probability of tumor regression. Such results in animal models  
184 indicate the high potential of these nanoadjuvants to enhance cancer vaccine effectiveness in  
185 humans.

186 Various animal models evaluate nanoadjuvant performance in cancer vaccines, including mouse  
187 models, dog models, and even non-human models such as monkeys. The advantages and  
188 disadvantages of each of these models can be found in their descriptions (40). Regarding  
189 preclinical models, mice are among the most popular because of their easy accessibility and low  
190 cost. However, it would be best to remember that some of the observed responses may not be fully  
191 reproducible in humans due to significant differences in the immune system between mice

192 and humans (41). A large animal model, such as dogs and monkeys, can provide more accurate  
193 results because their immune systems are more similar to humans than smaller animals. Even  
194 though they are more complex and expensive, they are also more suitable. Several recent  
195 preclinical studies on mice models have shown that nanoadjuvants can significantly increase the  
196 survival rates of mice carrying tumors (42, 43). Among the studies, one of the most successful and  
197 exciting studies was using a nanoadjuvant based on lipid nanoparticles in combination with tumor  
198 antigens to treat mice with melanoma. This nanoadjuvant induced an increase in the proliferation  
199 of killer T cells at the site of the tumor, according to the results of this study. The process also  
200 resulted in a stable immune memory, which prevented the tumor from regrowing in the long run.  
201 Based on these results, nanoadjuvants can produce lasting immunity against cancer tumors even  
202 when administered as a single dose.

203 In addition to evaluating their effectiveness, preclinical studies also investigate the safety and  
204 toxicity of nanoadjuvants (44). Although nanoparticles can quickly spread in the body due to their  
205 small size and unique properties, these properties can lead to their accumulation in sensitive organs  
206 such as the liver and kidneys. Animal studies have shown that nanoparticle accumulation in  
207 specific tissues can cause inflammation and cell damage. Therefore, it is necessary to investigate  
208 the toxicity of nanoadjuvants in animal models to evaluate their safety and optimal dosage and  
209 avoid side effects in clinical studies (45). Tumor models in preclinical studies can be used in two  
210 ways: xenograft and induced tumor models. Cancer cells are transplanted directly into animal  
211 bodies in transplanted tumor models. In induced tumor models, chemical or genetic agents are  
212 applied to create the tumor. Each of these models responds differently to nanoadjuvants.  
213 Transplantation tumor models are more widely used due to their ease of establishment and faster

214 reaction control. Still, induction tumor models can provide more realistic results due to their  
215 greater similarity to the body's natural tumor formation process (46).

216 Preclinical studies on nanoadjuvants are often conducted in combination with other  
217 immunotherapies (47). For example, some studies have shown that combining nanoadjuvants with  
218 immune inhibitors such as anti-PD-1 or anti-CTLA-4 can strongly enhance the immune response  
219 to tumors. These compounds effectively prevent immune suppression by tumors and increase killer  
220 T cell penetration into the tumor. These combined approaches can ultimately lead to more effective  
221 treatment strategies that are safer and more effective than traditional methods. Overall, preclinical  
222 studies on nanoadjuvants provide valuable information about their mechanisms of action, safety,  
223 and efficacy in animal models. These studies provide the necessary foundations to enter clinical  
224 phases (48). They can help researchers design more efficient and safer nanoadjuvants for cancer  
225 vaccines. However, due to the differences between animal and human immune systems, preclinical  
226 results should be interpreted cautiously. Their confirmation in human experimental studies is  
227 essential. Such an approach can ensure the successful transfer of nanoadjuvants to clinical  
228 applications (Table 1).

229 Table 1. This table provides multiple nanoadjuvants for each cancer type, covering a variety of materials  
230 and their unique properties in the context of cancer immunotherapy.

Type of Cancer	Type of Nanoadjuvant	Property
Melanoma	Lipid-based nanoparticles	Enhanced antigen delivery and immune activation.
	Gold nanoparticles	Stability and adjuvant activity with strong immune response.
	PLGA nanoparticles	Biodegradable and controlled antigen release.
	Gold nanoparticles	Enhanced targeting and immune activation.

Breast Cancer	Polymer-based nanoparticles (PLGA)	Controlled and sustained antigen release, low toxicity.
	Liposomal nanoparticles	Efficient antigen encapsulation and enhanced immune response.
Lung Cancer	Chitosan nanoparticles	Mucoadhesion and enhanced pulmonary delivery.
	Carbon nanotubes	Targeted delivery and immune stimulation.
	Mesoporous silica nanoparticles	High surface area for antigen adsorption and immune activation.
Prostate Cancer	PLGA nanoparticles	Controlled release and enhanced antigen delivery.
	Gold nanoparticles	Improved targeting and immune system activation.
	Iron oxide nanoparticles	Magnetic properties for enhanced targeting and immune response.
Colorectal Cancer	Dendrimers	Multivalent antigen presentation and immune stimulation.
	Silica nanoparticles	Stability in biological systems and immune activation.
	Polymeric micelles	Enhanced solubility and adjuvant effect.
Pancreatic Cancer	Carbon nanotubes	Targeted delivery and antigen presentation.
	Lipid-based nanoparticles	Controlled release and enhanced immune activation.
	Quantum dots	Fluorescence for tracking with immune stimulation.
Ovarian Cancer	Silica nanoparticles	Stability and antigen delivery.
	Liposomal nanoparticles	Enhanced antigen encapsulation and adjuvant properties.
	PLGA nanoparticles	Biocompatible and controlled release of antigens.
Liver Cancer	Iron oxide nanoparticles	Magnetic targeting and immune activation.
	Gold nanoparticles	Enhanced immune system activation and stability.
	Carbon nanotubes	High surface area for antigen delivery and strong immune response.
	Nanoliposomes	Effective antigen encapsulation and enhanced immune response.
Cervical Cancer	Polymeric nanoparticles	Controlled release and low toxicity.
	Gold nanoparticles	Increased immune activation and precise targeting.
	Quantum dots	Tracking capability with immune system activation.

Leukemia	Dendrimers	High surface area for multiple antigen loading and immune response.
	PLGA nanoparticles	Biodegradable with sustained antigen release.
Renal Cancer	Lipid-based nanoparticles	Enhanced delivery of antigens and immune activation.
	Chitosan nanoparticles	Biocompatibility and enhanced adjuvant effect.
	Gold nanoparticles	Strong adjuvant activity with immune targeting.
Brain Cancer	Polymeric nanoparticles (PLGA)	Ability to cross the blood-brain barrier and controlled antigen delivery.
	Silica nanoparticles	High stability and antigen presentation in biological systems.
	Lipid-based nanoparticles	Enhanced immune response and targeting.

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## ۲۳۲ 5. Future challenges

۲۳۳ In developing nanoadjuvants for cancer vaccines, one of the most critical challenges is the inherent  
 ۲۳۴ complexities involved in the formulation of nanoparticles and the precise control of their size,  
 ۲۳۵ shape, and surface area, which is one of the most critical challenges. As a result of these  
 ۲۳۶ characteristics, nanoadjuvants are directly influenced by efficacy and safety, and mass production  
 ۲۳۷ of these products at a large-scale poses a challenge when it comes to their production. Furthermore,  
 ۲۳۸ when it comes to the production process and the precise characterization of nanoadjuvants, they  
 ۲۳۹ must be designed to meet stability and reproducibility specifications (49). It is essential to  
 ۲۴۰ recognize that this can be impacted by technological limitations in many cases. Similarly,  
 ۲۴۱ nanoparticles can have non-uniform sizes or surfaces, resulting in a drastic change in their  
 ۲۴۲ performance and a possible escalation of side effects if these are not addressed. Developing  
 ۲۴۳ nanoadjuvants is one of the most significant challenges scientists face due to safety concerns. Even  
 ۲۴۴ though many preclinical studies have demonstrated that nanoparticles can benefit human health,  
 ۲۴۵ concerns remain regarding their long-term toxicity to the human body after intake (50). Depending

246 on which nanoparticles are ingested, they may accumulate in the body and cause inflammation and  
247 damage to vital tissues such as the liver, the kidneys, or the lungs. Studies over a long period are  
248 required to evaluate nanoadjuvant adverse effects accurately. Furthermore, it is imperative to stress  
249 that the differences between the human immune system and those used in animal models make it  
250 difficult to generalize preclinical results to humans. This highlights the need for extensive clinical  
251 trials.

252 It is also important to note that the high cost of production and the lack of commercialization of  
253 nanoadjuvant technology is one of the challenges to developing nanoadjuvants. Nanoparticle  
254 production involves advanced technologies and expensive raw materials. This can impede the  
255 introduction of these products to a broad market because of technological barriers. Additionally,  
256 these difficulties are exacerbated by the costs associated with clinical research and regulatory  
257 agencies. As a result of improved efficacy and reduced need for more expensive treatment  
258 methods, if nanoadjuvants prove to be effective in clinical trials, there will be a decrease in the  
259 cost of cancer vaccines because more effective treatments can be used, thereby reducing treatment  
260 costs. Furthermore, nanoadjuvant development has been hindered by several regulatory issues and  
261 problems associated with approvals and regulations. Nanoadjuvants have yet to be approved by  
262 many regulatory bodies, including the United States Food and Drug Administration (FDA), which  
263 approves drugs and pharmaceuticals. Considering the complexity associated with evaluating  
264 nanoparticle safety and effectiveness, adhering to the current regulatory requirements may not be  
265 feasible based on the currently used criteria. To facilitate the approval and entry process of these  
266 technologies into the market as fast and efficiently as possible, it is essential to develop new and  
267 integrated guidelines for evaluating nanoadjuvants as soon as possible.

Moreover, nanoadjuvants are expected to focus on improving nanoparticle design and manufacturing to be safer and more effective. This will be done using new combinations of nanomaterials and combining nanoadjuvants with other immunotherapy approaches. This will further improve nanoadjuvant efficacy and safety. Currently, researchers are designing nanoparticles capable of enhancing the immune response, possessing the fewest side effects, and targeting cancer cells only. In this regard, technologies like nanoparticles coated with targeted ligands or antibodies may penetrate tumors more effectively. The immune system may generate more precise responses. In addition to recent advances in bioinformatics and computer modeling, recent advances in nanotechnology have opened up new possibilities for designing and evaluating nanoadjuvants. Using these technologies, researchers can simulate nanoadjuvant performance and safety and predict their performance and safety before conducting experiments. This is to determine if they perform as expected. Significant reductions in nanoparticle development costs have been achieved due to this method, and the design process can be accelerated. Furthermore, computational models can also help assess possible risks and side effects of nanoadjuvants faster and more accurately.

In the future, there is a possibility of integrating nanoadjuvants with other new technologies, such as gene editing and immunotherapy using chimeric antigen receptor (CAR) CAR-T cells, within a nanoadjuvant combination. This could treat cancer. By combining these two approaches, a more remarkable ability to enhance personalized immune responses can be achieved, as well as better therapeutic outcomes. It has been shown that nanoadjuvants can work in conjunction with modified T cells to enhance the effectiveness of cell therapies. This is done by reducing tumor immune inhibition and acting as immunoenhancing agents. Using such strategies, it might be possible to introduce more efficient and accurate treatments for cancer that are more targeted and



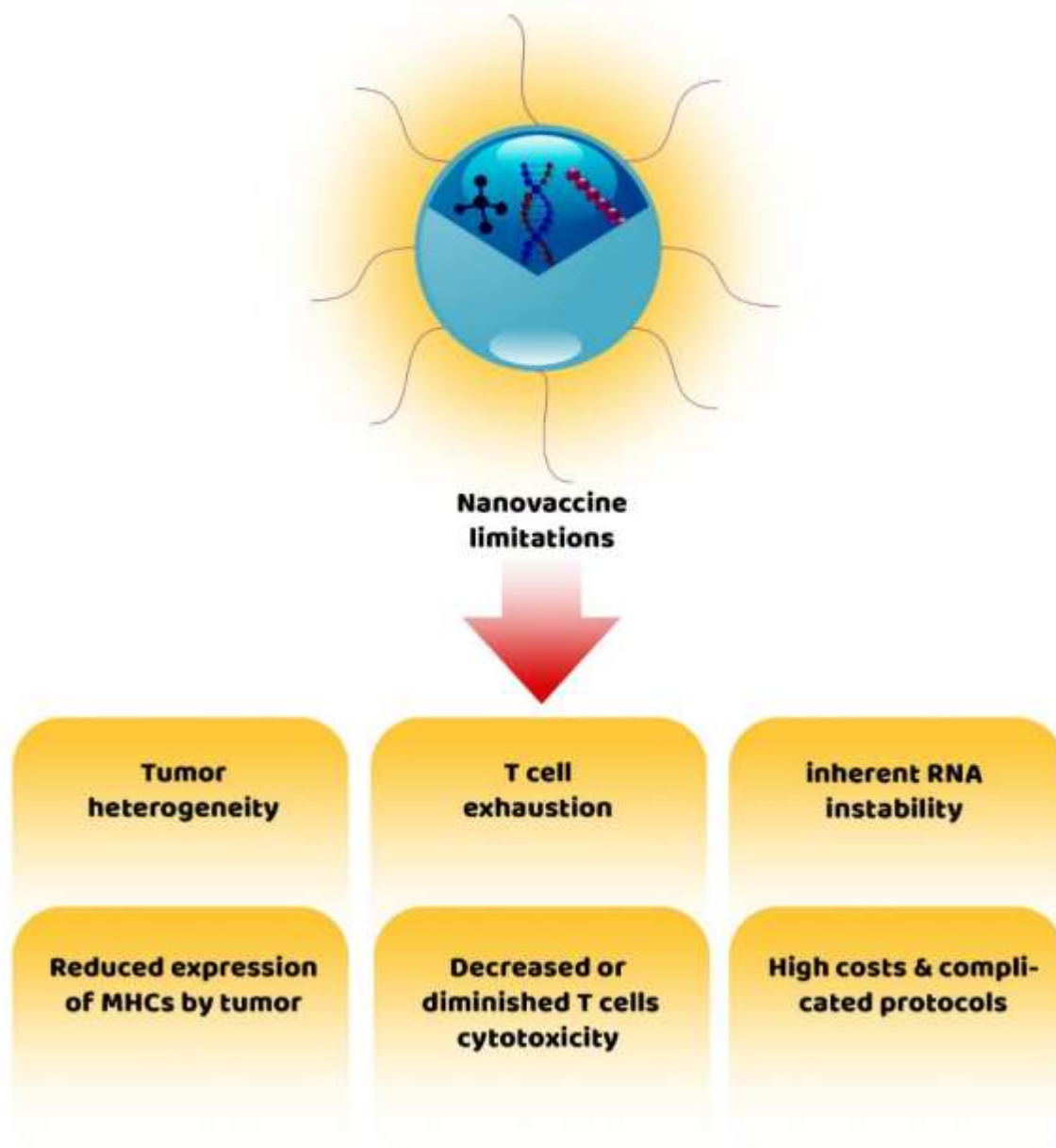
precise. Developing nanoadjuvants and commercializing these products is essential to establish interdisciplinary collaborations and partnerships across universities, pharmaceutical companies, and regulatory bodies. This is to achieve success. Developing efficient and safe nanoadjuvants requires a comprehensive and coordinated approach. This combines basic, preclinical, and clinical research and creates a coherent legal framework to ensure their safety. Additionally, raising financial investment levels and paying attention to production quality standards can help speed up the entry of these technologies into the market to improve treatment results for cancer patients (Table 2) (Figure 2).

Table 2. This table provides a broad overview of the challenges, related cancer types, and potential solutions in nanovaccines.

Type of Cancer	Challenge	Solution
<b>Lung Cancer</b>	Poor immune response	Enhance adjuvant properties using nanoparticle delivery systems.
<b>Breast Cancer</b>	Limited targeting specificity	Utilize targeted ligands or antibodies on nanoparticles for specific tumor targeting.
<b>Liver Cancer</b>	Nanoparticle toxicity	Use biodegradable and biocompatible materials for nanoparticle formulation.
<b>Pancreatic Cancer</b>	Short circulation time	Modify nanoparticles with PEGylation to improve circulation and stability.
<b>Ovarian Cancer</b>	High production costs	Optimize scalable and cost-effective manufacturing processes.
<b>Colorectal Cancer</b>	Lack of long-term clinical data	Conduct extensive long-term clinical trials to evaluate efficacy and safety.
<b>Melanoma</b>	Immune suppression in tumor microenvironment	Combine nanovaccines with immune checkpoint inhibitors to counteract immunosuppression.
<b>Prostate Cancer</b>	Poor patient compliance	Develop oral or less invasive vaccine delivery methods for ease of administration.
<b>Brain Cancer</b>	Difficulty in crossing biological barriers	Design nanoparticles with enhanced permeability for crossing the blood-brain barrier (BBB).

<b>Renal Cancer</b>	Rapid clearance by the immune system	Use stealth nanoparticles that evade immune detection, such as through surface modifications.
<b>Cervical Cancer</b>	Resistance to treatment	Employ combination therapies that integrate nanovaccines with traditional treatments.
<b>Leukemia</b>	Heterogeneity of tumor cells	Use personalized nanovaccines based on patient-specific tumor antigens.

3.1



3.2

303 Figure 2. Challenges and limitations of cancer treatment with nanovaccines (36).

304

### 305 **Conclusion**

306 With the advent of nanoadjuvants, the development of cancer vaccines has made a tremendous  
307 leap forward, with promising potential to overcome some of the present limitations of  
308 immunotherapy. As nanoadjuvants enhance vaccine antigen presentation, stimulating dendritic  
309 cells and modulating innate and adaptive immune responses. This improves the efficacy of cancer  
310 vaccines. There is considerable evidence that these treatments improve immune responses and  
311 provide protection that lasts for a long time. Despite this, numerous challenges are connected to  
312 their safety, manufacturing in large quantities, and regulatory approvals. In conclusion,  
313 nanoadjuvants may play an essential role in developing next-generation cancer vaccines, which  
314 could lead to improved patient outcomes and cancer immune therapies.

۳۱۵ **Declarations and statements**

۳۱۶ **Acknowledgments**

۳۱۷ We thank the research deputy of the Ferdowsi University of Mashhad for supporting us.

۳۱۸ **Author contribution**

۳۱۹ Conceptualization: [S.D.], ...; Methodology: [S.A.A., S.E., N.M.], ...; Formal analysis and  
۳۲۰ investigation: [M.H., N.M., E.D.N.], ...; Writing - original draft preparation: [M.H., N.M., E.D.N.,  
۳۲۱ N.H.S., M.F., F.Z., A.D.D., S.D.]; Writing - review and editing: [M.H., N.M., E.D.N., N.H.S.,  
۳۲۲ M.F., F.Z., A.D.D., S.D.], ...; Funding acquisition: [Self-funding], ...; Supervision: [S.D.]. All  
۳۲۳ authors checked and approved the final version of the manuscript for publication in the present  
۳۲۴ journal.

۳۲۵ **Ethical approval**

۳۲۶ On behalf of all co-authors, I hereby confirm that I have reviewed and complied with the relevant  
۳۲۷ Instructions to Authors, the Ethics in Publishing policy, and Conflicts of Interest disclosure.

۳۲۸ **Conflict of interests**

۳۲۹ The authors declare no conflict of interest.

۳۳۰ **Funding**

۳۳۱ No funding was received to conduct this study.

۳۳۲ **Data availability**

۳۳۳ The datasets generated during and/or analyzed during the current study are available from the  
۳۳۴ corresponding author upon reasonable request.

۳۳۵ **Consent to participate:**

۳۳۶ Not applicable

۳۳۷ **Consent for publication:**

۳۳۸ Not applicable

Preprint

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